

Implementation of a field-based respirable dust and crystalline silica monitoring program



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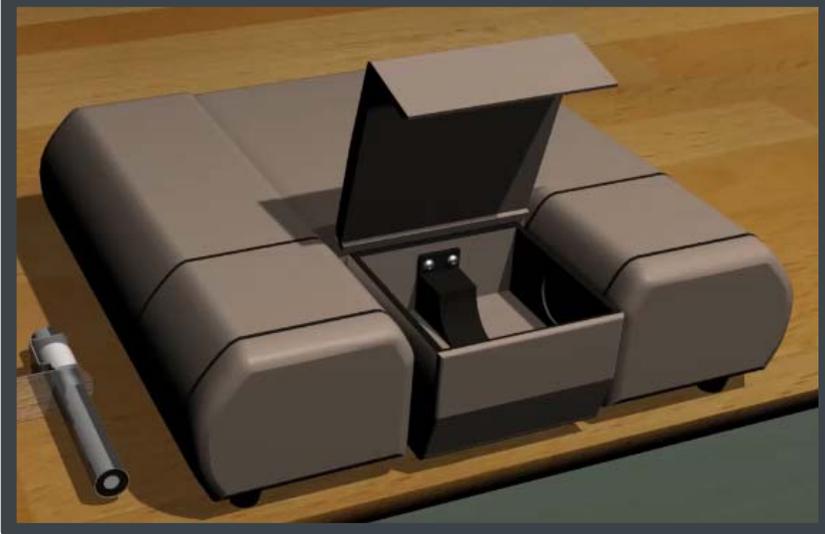
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Aggregate Miner Safety Conference

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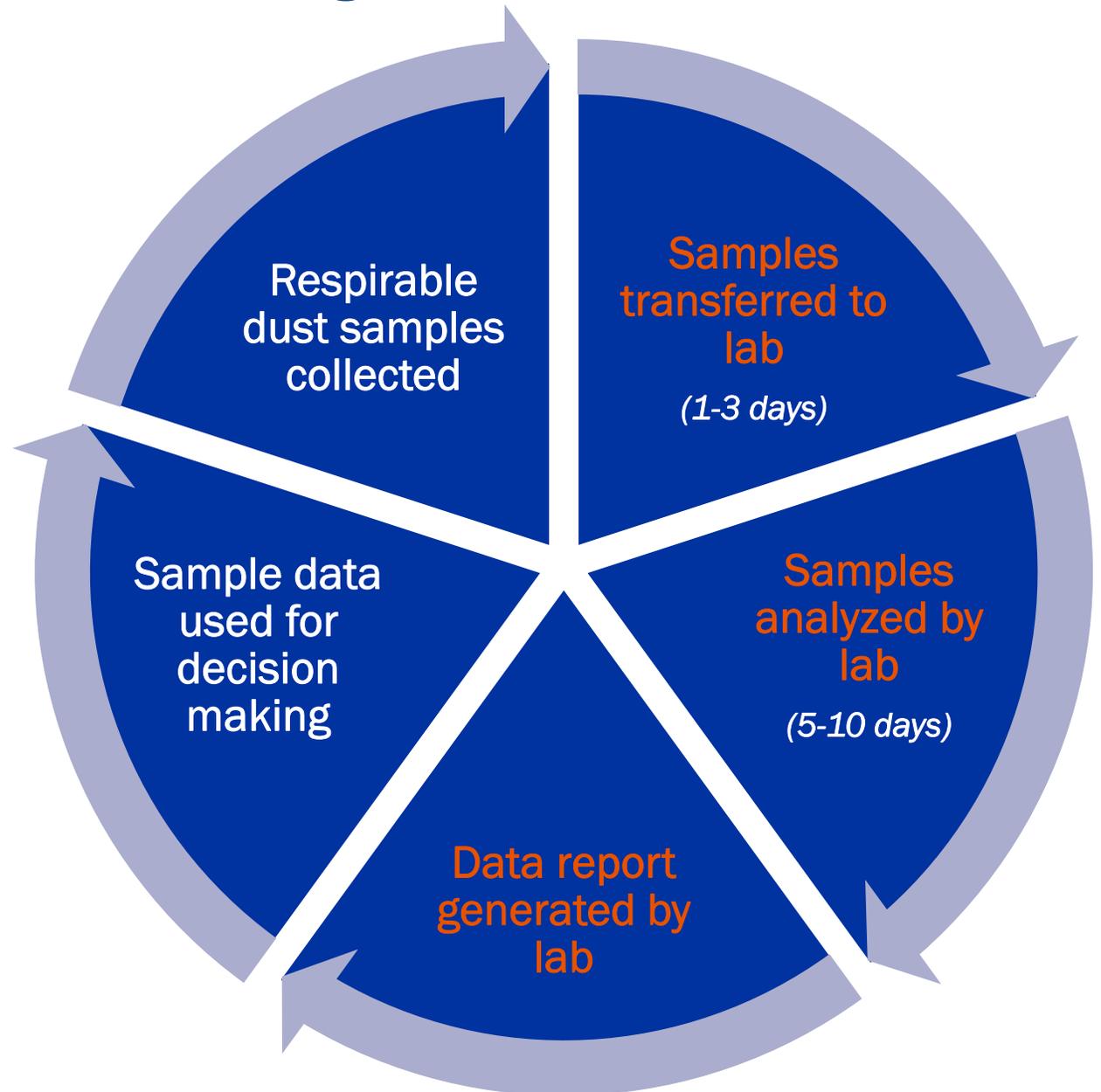
NIOSH Mining Program



Traditional exposure monitoring

Challenges

- Changing conditions can move faster than results are available
- Much of the process is outside direct control
- Additional samples → additional costs





“direct-reading”

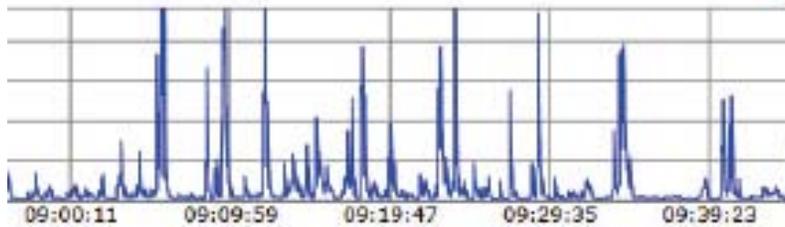
VS.

“field-based”



Helmet-CAM: overview

Real-time exposure monitoring



Video recording of surroundings and activities



Connection between
exposure source
exposure level

Helmet-CAM components



Helmet-CAM options (not an exhaustive list)

housing



Backpack



Miner's Safety Belts



Safety Vest

video



dust monitoring



NIOSH's EVADE software simplifies Helmet-CAM analysis

With the interactive and intuitive interface:

Point to location of video and exposure concentration

Merge data by time (automatically)

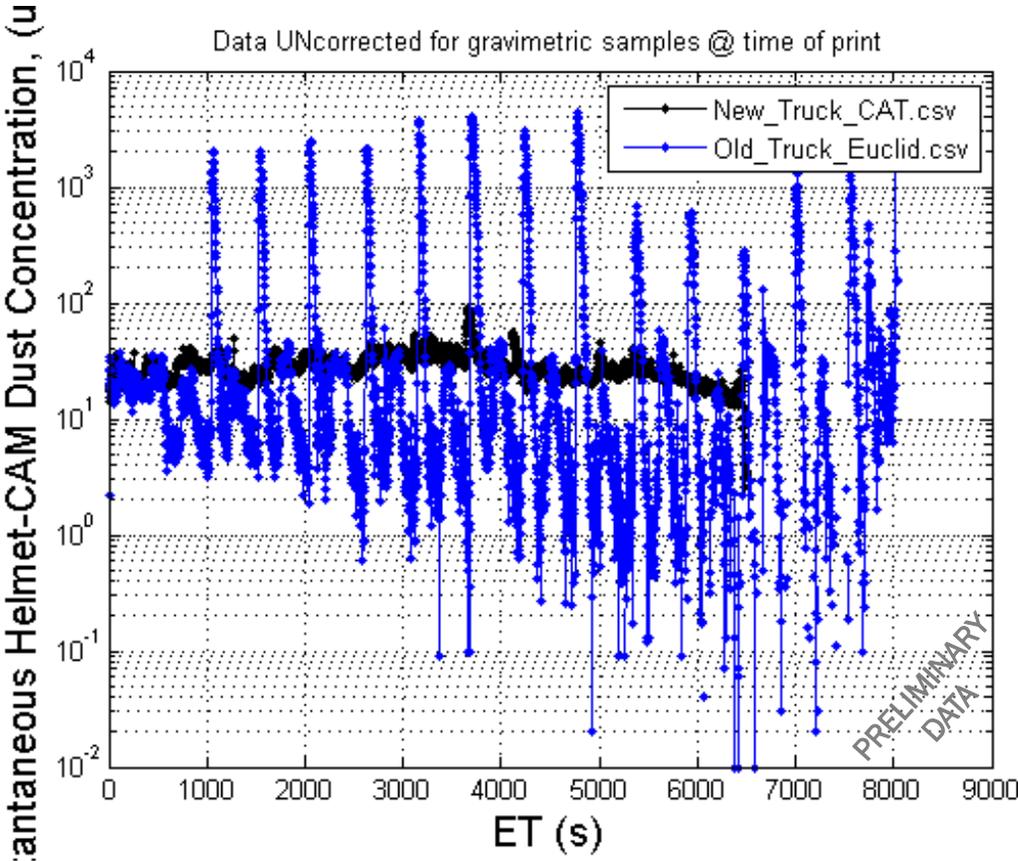
Identify peak exposures easily from visual display



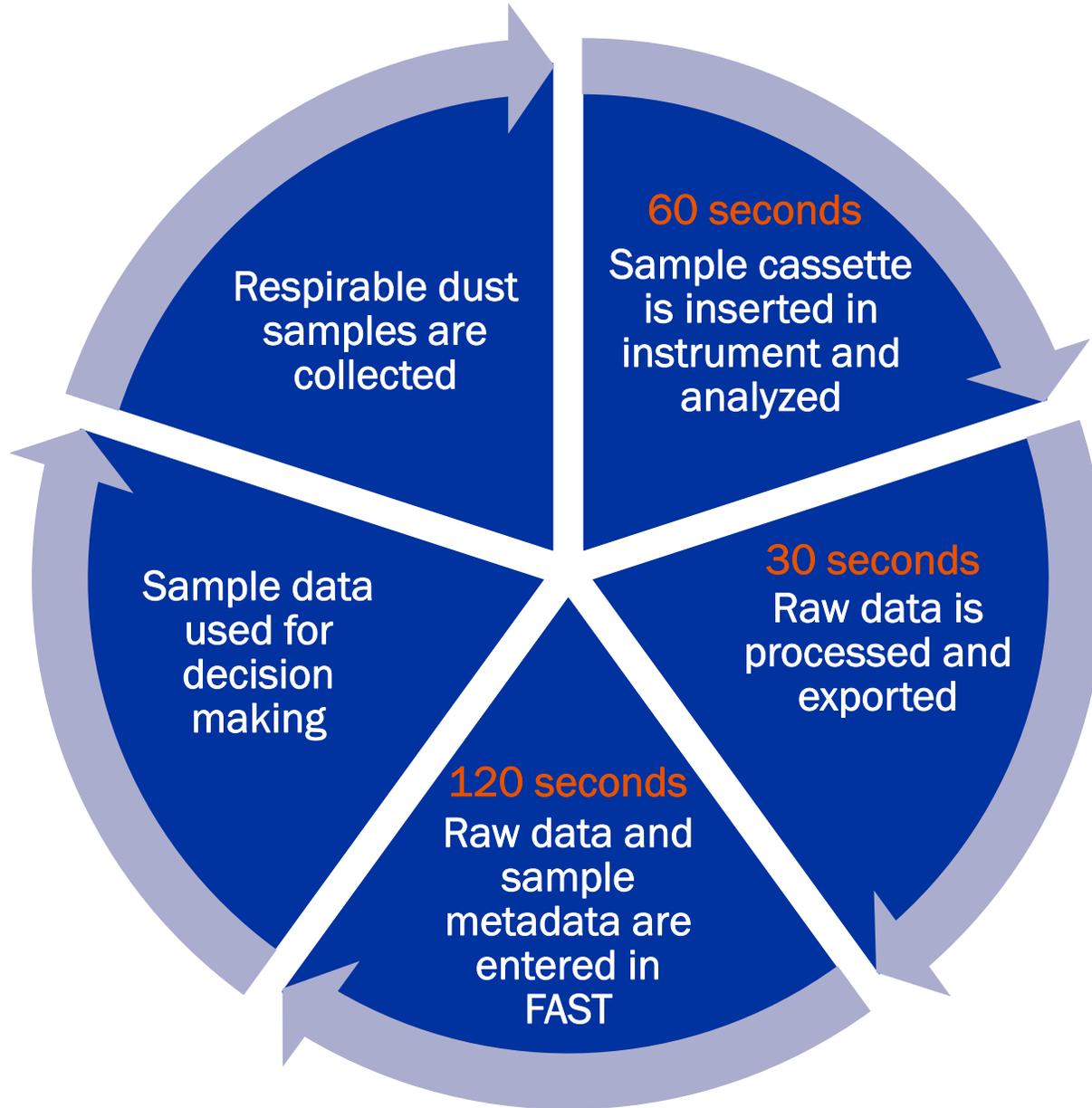
<https://www.cdc.gov/niosh/mining/Works/coversheet1867.html>



Helmet-CAM allows for fast evaluation of engineering controls



Field-based silica monitoring: overview



Field-based silica monitoring components



respirable cyclone



compatible cassette / cradle

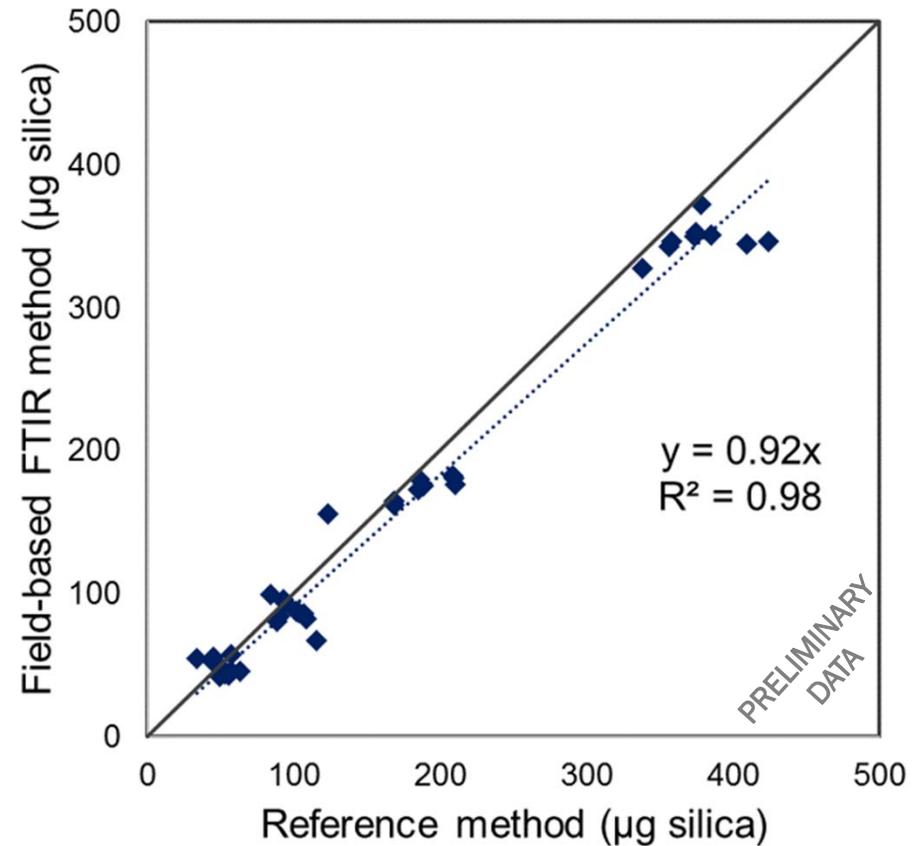
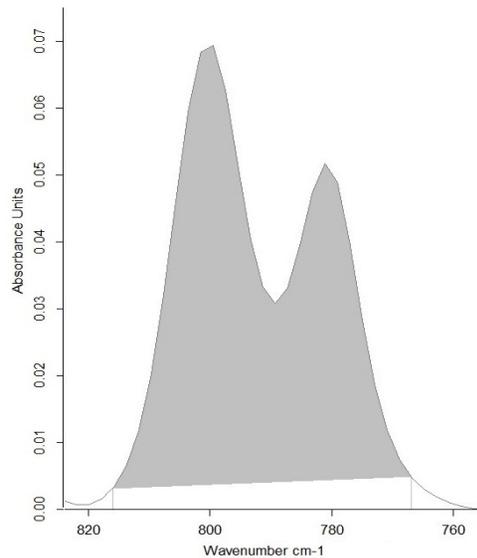


computer

portable FTIR instrument

The science behind field-based silica monitoring

- FTIR already used in the U.S. to measure quartz in samples from coal mines
- Sample analysis produces a broad spectrum; a specific region is used to quantify quartz



Field-based silica monitoring options *(not an exhaustive list)*

instruments



samplers



& more samplers to be added in coming FAST updates!

cassette





facilitates the field-based analysis process

	A	B	C	D	E	F
1	Sample Name	q	k	m	d	c
2	d1_1.SPA_2	0.586811	0.006651	0.009559	0.02339	0.04847
3	D2_510.SPA_2	0.854991	0.412392	0.18293	0.24728	-0.0166
4	D7_124.SPA_2	0.350641	-0.06148	0.569191	0.595799	2.0558
5	d9_181.SPA_2	0.671479	-0.12221	1.23489	1.35087	3.8609
6	d12_225.SPA_2	0.579531	-0.03156	0.480433	0.519085	1.2331
7	d15_324.SPA_2	1.69646	-0.03751	-0.06087	-0.03212	0.01209

RAW OUTPUT FROM FTIR (EXAMPLE DATA)

Translate the raw output from the FTIR software, using information that you provide to calculate mass and concentration

Store data in a database which can be shared or synced

Organize data by sampling event ... and more

FAST: Data out

EXAMPLE DATA

FAST

File Data View Search Help

Events **Samples**

Edit Data

Find

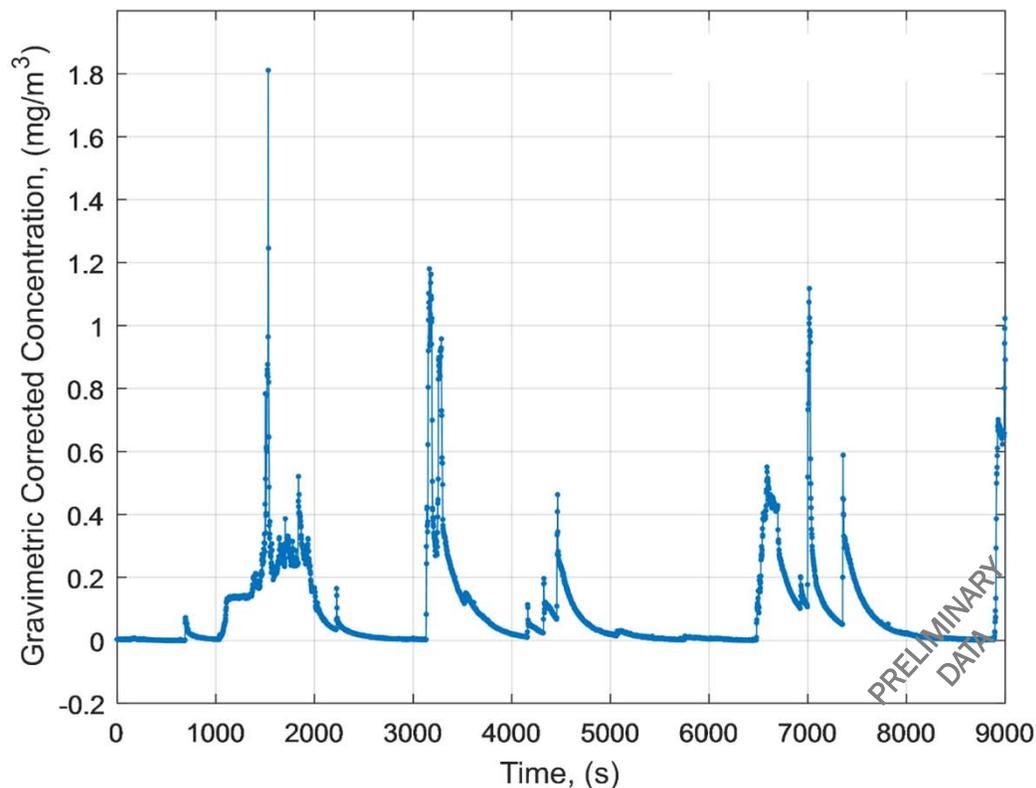
Drag a column header and drop it here to group by that column

	Sample ID	Worker	Silica Concentration ($\mu\text{g}/\text{m}^3$)	Respirable Dust Mass (mg)	Dust Concentration (mg/m^3)	Event	Sample Location	Warnings
+	2018-10-02_09	LGC	40.49			October sampling	mobile	1) Outside the acceptable flow rate: 1.9
+	2018-10-02_sample19	LGC	86.17			October sampling	mobile	
+	Apr-001		41.48			April sampling	main entry	1) Estimate: more information is required
+	Mar-001	ABC	47.13	1.40	1.72	March sampling		
+	Mar-002	LGC	14.38	0.43	0.52	March sampling		
+	Mar-003	EGC	32.52	0.97	1.18	March sampling		
+	Mar-004	JRP	33.47	0.99	1.22	March sampling		
+	Mar-005	JAH	122.78	3.65	4.47	March sampling	crusher booth	
+	Mar-006	MRY	45.01	1.34	1.64	March sampling		

Case-study: Helmet-CAM / field-based monitoring combined

Two workers experience the same respirable dust concentration

Worker 1



Total sampling time:
2 hours 44 minutes

Average silica concentration:
0.053 mg/m³ (FTIR estimate)

Silica content of sample:
16.9% (FTIR estimate)

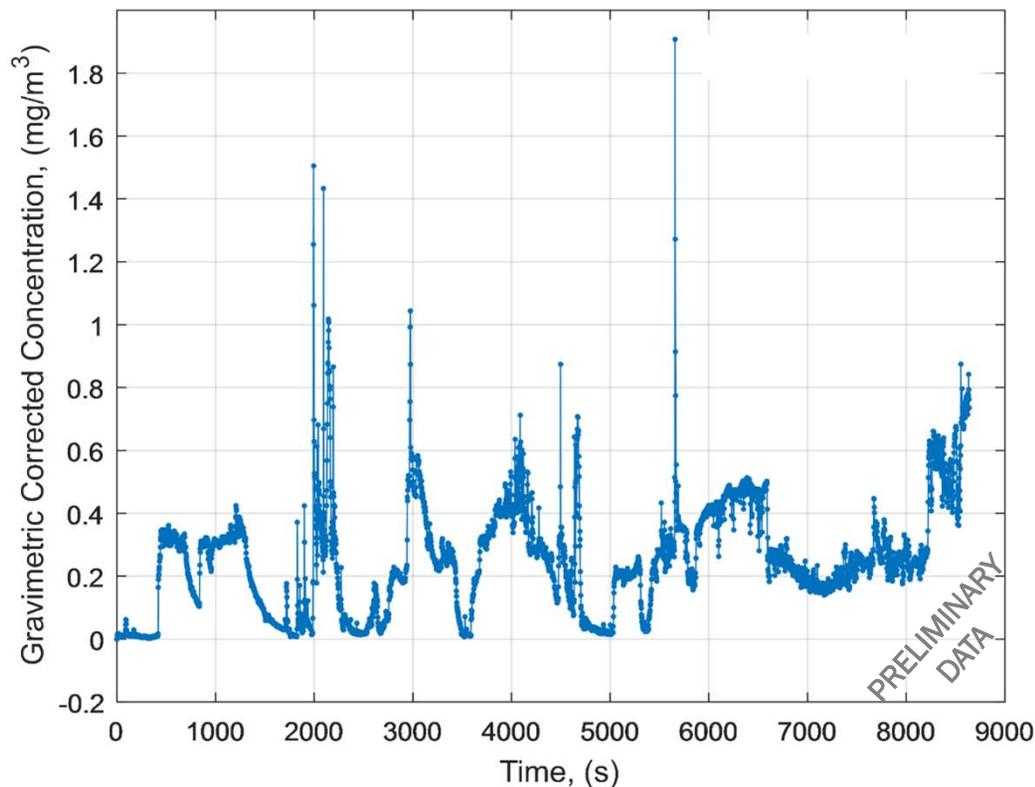
Spikes attributed to:

- marking rib with aerosol can
- changing bits
- work outside the cab

Case-study: Helmet-CAM / field-based monitoring combined

Two workers experience the same respirable dust concentration

Worker 2



Total sampling time:
2 hours 24 minutes

Average silica concentration:
0.095 mg/m³ (FTIR estimate) **x 2**

Silica content of sample:
26.5% (FTIR estimate)

Spikes attributed to:
Not attributed to specific events

What does this comparison tell us?

Silica content (% silica) is variable throughout the mine – 16.9% vs. 26.5%

Specific sources can be addressed to reduce Worker 1's exposure

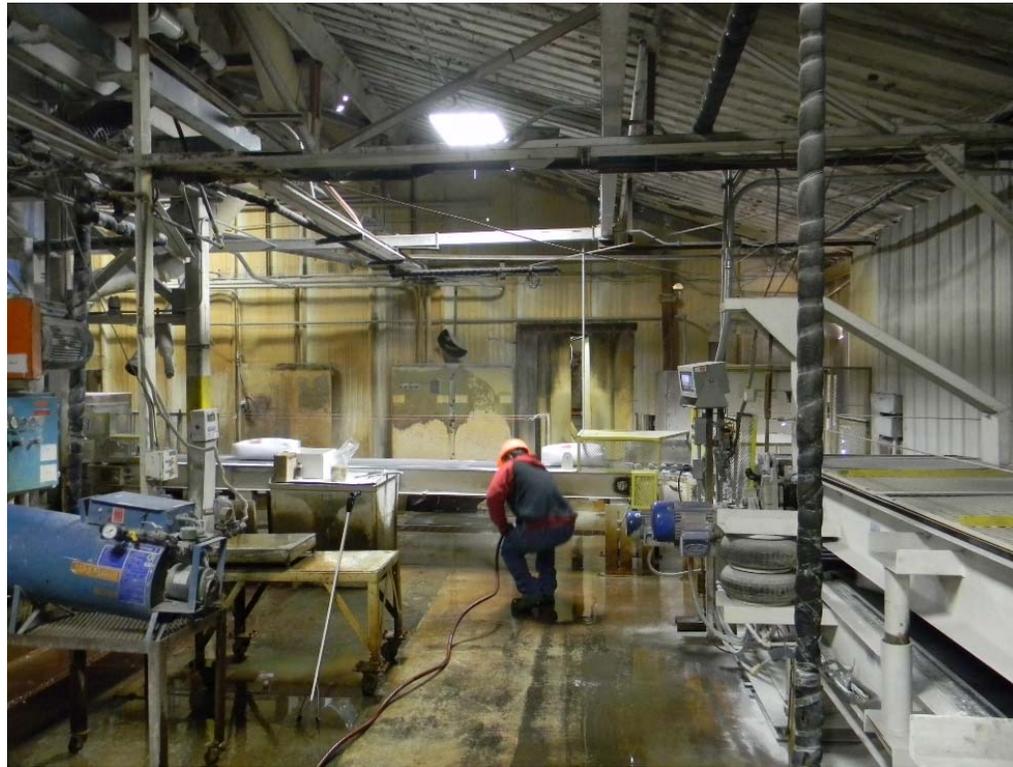
- Worker 1 can modify how he performs those three tasks
 - to move his breathing zone away from the source
 - to produce less dust as he performs the tasks
 - to spend less time in those areas
- Worker 1 may want to wear a respirator, and this data will show him where that will be most beneficial

No specific sources are associated with Worker 2's overall exposure

- More generalized control strategies may reduce his exposure
- Can the roadways be watered more often?
- Can ventilation in this area be increased or optimized?
- Can Worker 2 reduce the amount of time he needs to spend in this area?

Integrating what is learned through Helmet-CAM / field-based monitoring into company health and safety management systems

NIOSH dissemination and mine implementation of information



During Helmet-CAM interventions managers and workers talked about what occurs [or not] on mine sites to promote health and safety processes and practices

56 managers – various levels of mine



48 workers – all hourly employees

Results showed conflicting information about leaders' communication



- Visibility of organizational support
- Consistency of supervisor support and communication
- Worker engagement to obtain consensus

NIOSH studied the progress of management's H&S practices through the use of Helmet-CAM.

Visibility

Management
action is critical

- What management says versus what they do
- Quality of responses and follow up
- Site-specific messages about critical hazards



*Supervisor support * Compliance*

Besides encouraging protective practices, management should be willing to engage in small pilot studies to determine what may help reduce exposure



Reduce your dust exposure
Spraying or hosing cleanup

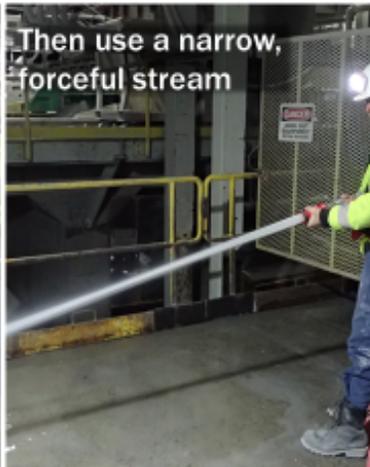
▶ Did you know?

Starting with a forceful stream of water during housekeeping (e.g., hosing down equipment, walls, beams, and the floor) can **elevate dust exposure**

During housekeeping, begin with a wide spray to wet everything down



Then use a narrow, forceful stream



Findings based on NIOSH field studies
To learn more, visit go.usa.gov/xXCs9



Consistency

Balancing positive and negative reinforcements and maintaining the same consequences

- What, why, and how messages are communicated
- How mistakes are used and responded to among the workforce – can mistakes be made?
- How accomplishments are used and responded to among the workforce
- Consistent rules for everyone to follow



*Supervisor Communication * Risk Tolerance*

To help maintenance of a new behavior, management must encourage and provide positive consequences for health protective practices.



Reduce your dust exposure
Tying bulk or mini-bags

▶ Did you know?

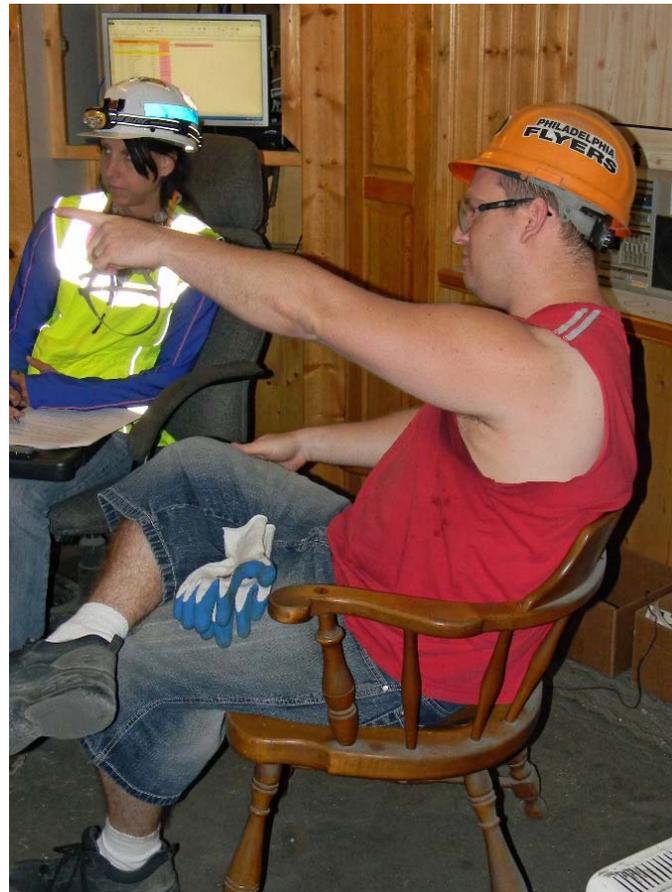
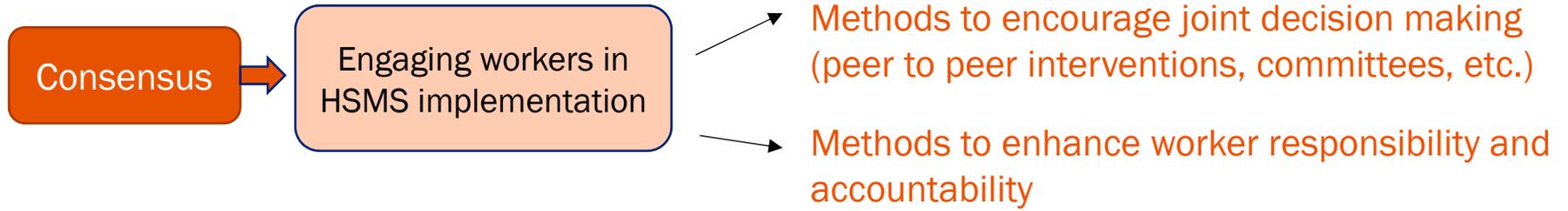
Folding bulk or mini-bag loading collars away from your breathing zone can reduce peaks in respirable dust exposure up to **92%**



When tying, fold bag collars away from you

Findings based on NIOSH field studies
To learn more, visit go.usa.gov/xXCs9





*Engagement * Performance*

Using this information to improve the entire system, not just the use of one technology or program



Reduce your dust exposure
Clean dust from work clothes

▶ **Did you know?**

Using clothes cleaning technology throughout the workday can reduce your exposure to respirable dust by up to **88%**

Launder clothes post-shift, including sweatshirts and coats, and use leather (not cloth) gloves to avoid dust buildup



Centers for Disease Control and Prevention
National Institute for Occupational Safety and Health

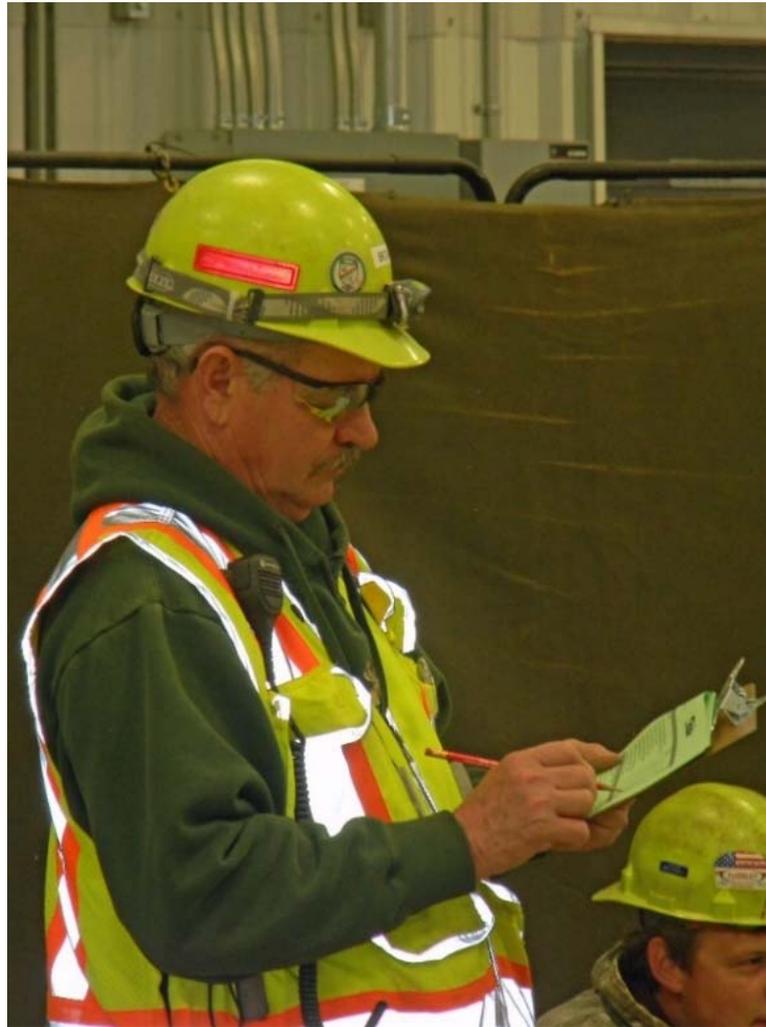
Findings based on NIOSH field studies
To learn more, visit go.usa.gov/xRkXu

System: Engineering is integrated within risk management and clothes cleaning technology becomes recognized as a H&S process in mining.

Leadership: Organizations provide health protective technology and support its use.

Culture: Workers buy into and use the technology to protect their health as a part of their normal, daily work practices.

But does this have an impact on worker perceptions and performance?



What management says versus what they do directly impacts workers' perceptions of H&S priorities and their subsequent actions

Initial HSMS assessment (X)

Manager perceptions and performance:

- You need things to be visible to them. Take action. I'm pretty sure the guys respect me, I try to be visible on site, talk to them.

Worker perceptions and performance:

- Pre assessment survey
- "You can bring up issues but no changes are made. The chain of command makes it difficult to implement any changes."

Observable changes (Y)

Intervention Activities

Activity₁:

Dust data vantage points, feedback, and interviews

Activity₂:

Management Communication Practices, Support, and Engagement

Worker change in perception – increase in supervisor support:

- After learning how much the dust booth helps us they [mgmt.] moved it in the shack so even in 30 degree below weather you can use it – so the booth was moved and we have less hassle.

Worker change in behavior:

- use of clothes cleaning booth @ 6 weeks and 6 months.

Disclaimer: The findings and conclusions in this report are those of the author(s) and do not necessarily represent the official position of the National Institute for Occupational Safety and Health, Centers for Disease Control and Prevention. Mention of any company or product does not constitute endorsement by NIOSH, CDC. In addition, citations to websites external to NIOSH do not constitute NIOSH endorsement of the sponsoring organizations or their programs or products. Furthermore, NIOSH is not responsible for the content of these websites. All web addresses referenced in this document were accessible as of the publication date.

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